

#### **EXPERTS** IN **GAS ANALYSIS**

GAS ANALYZER GC 866













# energyMEDOR®

**ppm** (M41) or **ppb** (M42)

Online analysis and monitoring of sulfur compounds in natural gas and gaseous fuels



## **Main applications:**

Impurities detection in Natural Gas / LPG / Propane / Butane Propellant gas Catalyzer protection

# **Targetted compounds:**

In standard: THT / H<sub>2</sub>S / DMS / Mercaptans: MM / EM / IPM / TBM /NPM In option: 2 BM / IBM / NBM

# Main markets:

Petrochemical Gas transportation **Process** 

## **Standard:**

ASTM D7493-08, ISO 19739:2004, DIN 51855/7



**GOST** 





Chromatotec® is specialized in VOC, Sulfur and permanent gases analysis down to ultra trace levels (%, ppm, ppb, ppt). Please visit our website for more details

Updated: November 2014

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**ppm** (M41) or **ppb** (M42)





### **Description:**

The energyMEDOR® is an industrial gas chromatograph for the analysis and monitoring of sulfur compounds in natural gas and gaseous fuels:  $H_2S$ , Mercaptans, Sulfides.

Two versions exist:

- The energyMEDOR® ppm (which measures at ppm levels)
- The energyMEDOR® ppb (which measures at ppb levels).

#### **Principle:**

- · Automatic sampling using a loop
- · Loop injection by automatic valve on the column
- Isothermal gas chromatograph
- Detection of all compounds eluting from the column performed by Chromatotec's wet cell sulfur specific detector
- Signal provided by electrochemical reaction between the wet cell electrolyte and the sulfur compounds

#### **Key points:**

- Fully compliant with ASTM D 7493-08: Standard Test Method for Online Measurement of Sulfur Compounds in Natural Gas and Gaseous Fuels by Gas Chromatograph and Electrochemical Detection
- · Continuous monitoring with automatic online sampling
- · Analytical performances:
  - · Specific and very sensitive to sulfur compounds
  - · Results validation by automatic standard injection
  - · Long term stability using wet cell detector installed in reservoir
- · Extremely low maintenance
  - · Very long life time detector, up to 10 years
  - · Low gas consumption, can be reduced in option
  - · More than 10 years data storage
  - · No cylinders required thanks to internal calibration tube
- · Automatic control with process device
- · Intelligence system with tunable and interactive alarms levels
- Powerfull VISTACHROM Chromatotec® software:
  - · Remote monitoring & injection control
  - Full traceability with on board archiving of results and chromatograms
  - QC Set up and control of threshold alarms
  - Data export by MODBUS / 4-20 mA / 0-10 V
  - Time stamp results

#### **Available options:**

- Explosion proof Exp box
  - · ATEX Zone 2 : Ex II 3G Ex pz IIC T4
  - CSA International Class 1 Div 2, group B, C & D
- Internal calibration and validation system with permeation tube
- Multiple stream selector (up to 16 streams with one analyzer)
- Calculation modules (Average / Statistics / Odor index...)
- Module 4-20 mA / 0-10 V 4 output and 0 mA for instrument default
- Electric selection valve to reduce air consumption
- 24 V DC power supply

### **Technical specifications:**

#### **Detection limits:**

- energyMEDOR® ppm:
  - H<sub>2</sub>S: 0.1 ppm (0.1417 mg/m<sup>3</sup>), mercaptans: 0.1 ppm
- energyMEDOR® ppb:

H<sub>2</sub>S: 5 ppb (7.0 μg/m<sup>3</sup>), mercaptans: 5 ppb

#### Range (adjustable depending on application):

• 0/10 or 0/100 or 0/1000 (ppb or ppm)

#### **Relative Standard Deviation:**

- RSD < 3 %: on concentration over 48 h
- RSD < 0.5 %: on retention time over 48 h

#### Cycle Time for the following different analysis:

• H<sub>2</sub>S/MeSH 120 s

• THT 180 s (if only THT)

H<sub>2</sub>S, mercaptans<sup>1</sup> 600 s
H<sub>2</sub>S, mercaptans<sup>2</sup>, THT 1800 s

• Calib during analysis + 200 s

#### Supervisor:

- Embedded computer Windows® based with LCD display
- 32 GB of Hardware storage on SSD memory

#### Communication:

· MODBUS protocol included in standard

#### Gas supply:

- Carrier: Dry air or N2 (3 bar): < 4 ml/min
- . Use N<sub>2</sub> if THT is present
- Internal calibration: 50 ml/min for ppm range
- · Sample inlet 1 bar
- Pneumatic valve 90 ml/commutation

#### Power supply:

Main: 230 V / 115 V or 50/60 Hz

#### Electrical consumption:

· Average: 150 VA

#### <u>Dimensions and weight:</u>

- Rack: 19" (5U)
- Height: 222 mm
- Width: 482 mm
- Depth: 660 mm
- Net Weight: 22 Kg

<sup>1</sup> MM / EM / IPM / TBM / NPM and Total BM if no THT <sup>2</sup> MM / EM / IPM / TBM / NPM / 2 BM / IBM / NBM / THT

## To order:

energyMEDOR® ppm / inbuilt computer energyMEDOR® ppb with CALIB / inbuilt computer

Model: M41022 M42022

Chromatotec® is continuously improving its products, therefore these specifications are subject to change without notice



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